

# SYNTHESIS OF DRUGS

## PART-1

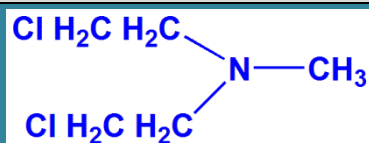


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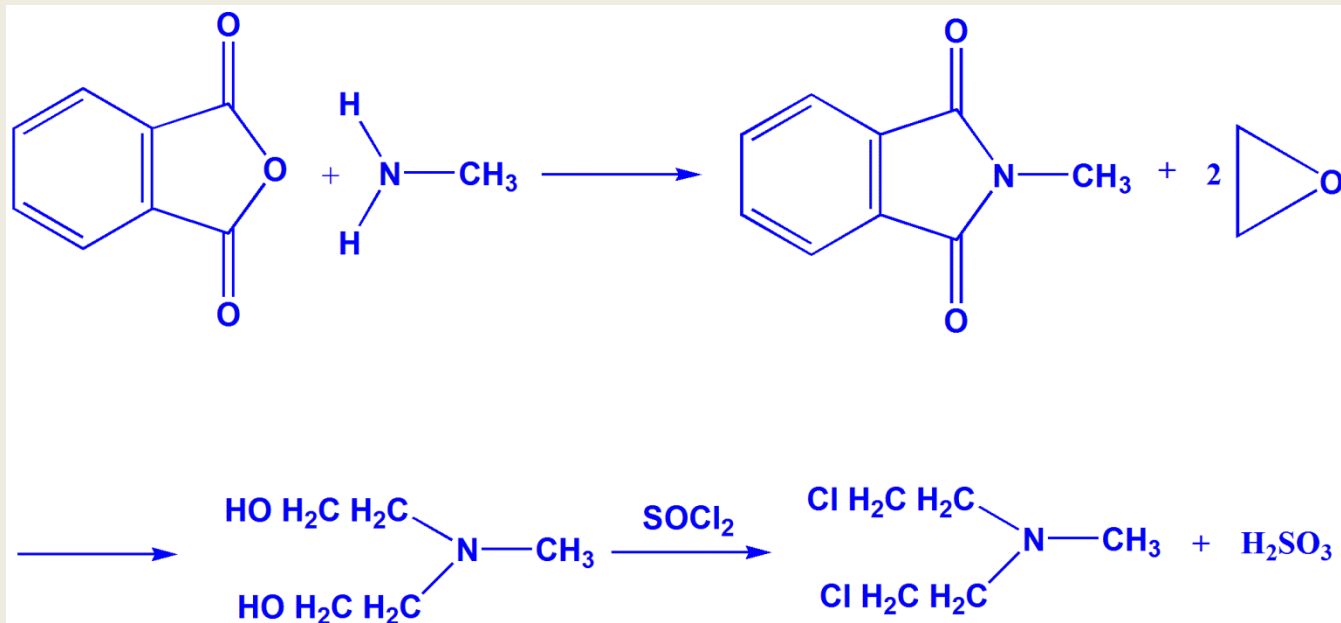
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# SYNTHESIS OF SOME ANTINEOPLASTIC DRUGS

## 1. Mechlorethamine : N,N-bis(2-chloroethyl)-N-methylamine

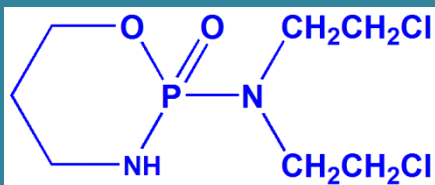


The starting material for the synthesis are phthalic anhydride and N-methylamine. As a result of initial condensation, N-phthalimido-N-methyl amine is formed. This is followed by reacting the phthalimido product with ethylene oxide. Synthesis is completed by reaction with thionyl chloride to afford the desired product and sulphurous acid as side product.

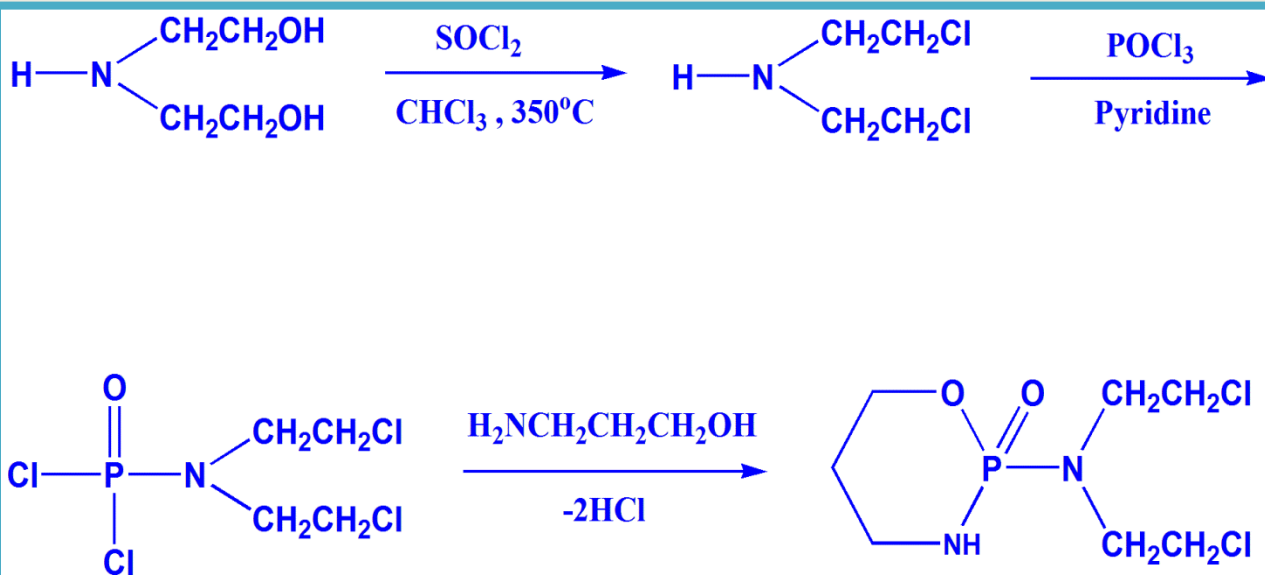


## 2. Cyclophosphamide

**N,N-bis(2-chloroethyl)-1-oxo-6-oxa-2-aza-1 $\lambda$ <sup>5</sup>-phosphocyclohexan-1-amine**

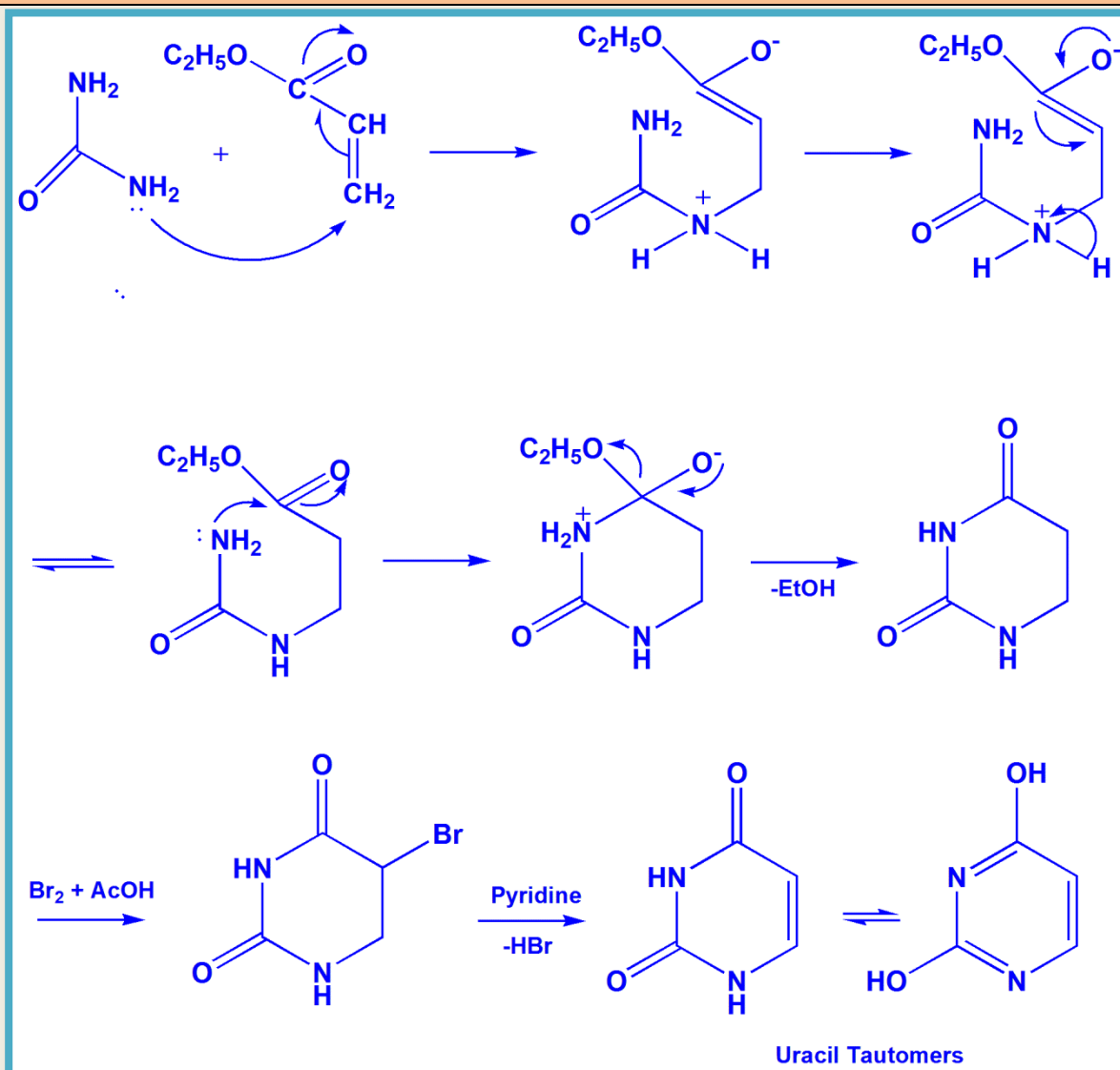


The proposed synthesis begins with chlorination of bis(2-hydroxyethyl)amine using thionyl chloride in chloroform solvent under strong heating conditions. Bis(2-chloroethyl)amine is phosphorylated by means of POCl<sub>3</sub> in pyridine. The final step of synthesis involves cyclization with 3-aminopropan-1-ol.

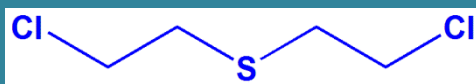


### 3. Uracil : 2,4-Dihydroxypyrimidine

The synthesis starts with initial interaction between Urea and Ethyl acrylate at an elevated temperature of about 210°C. After initial nucleophilic attack by Urea nitrogen at olefinic carbon, there is internal proton shift. Next, there is second nucleophilic attack by another nitrogen of urea, ethoxide is removed being a good leaving group. Subsequent steps involve selective bromination using Br<sub>2</sub> + AcOH followed by β-elimination of HBr.

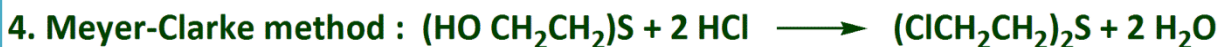
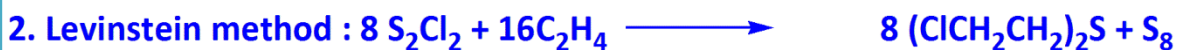


## 4. Mustards : Bis(2-chloroethyl)sulphide

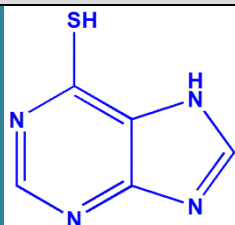


Several methods are available for the synthesis of mustards and a few can be identified as the following:

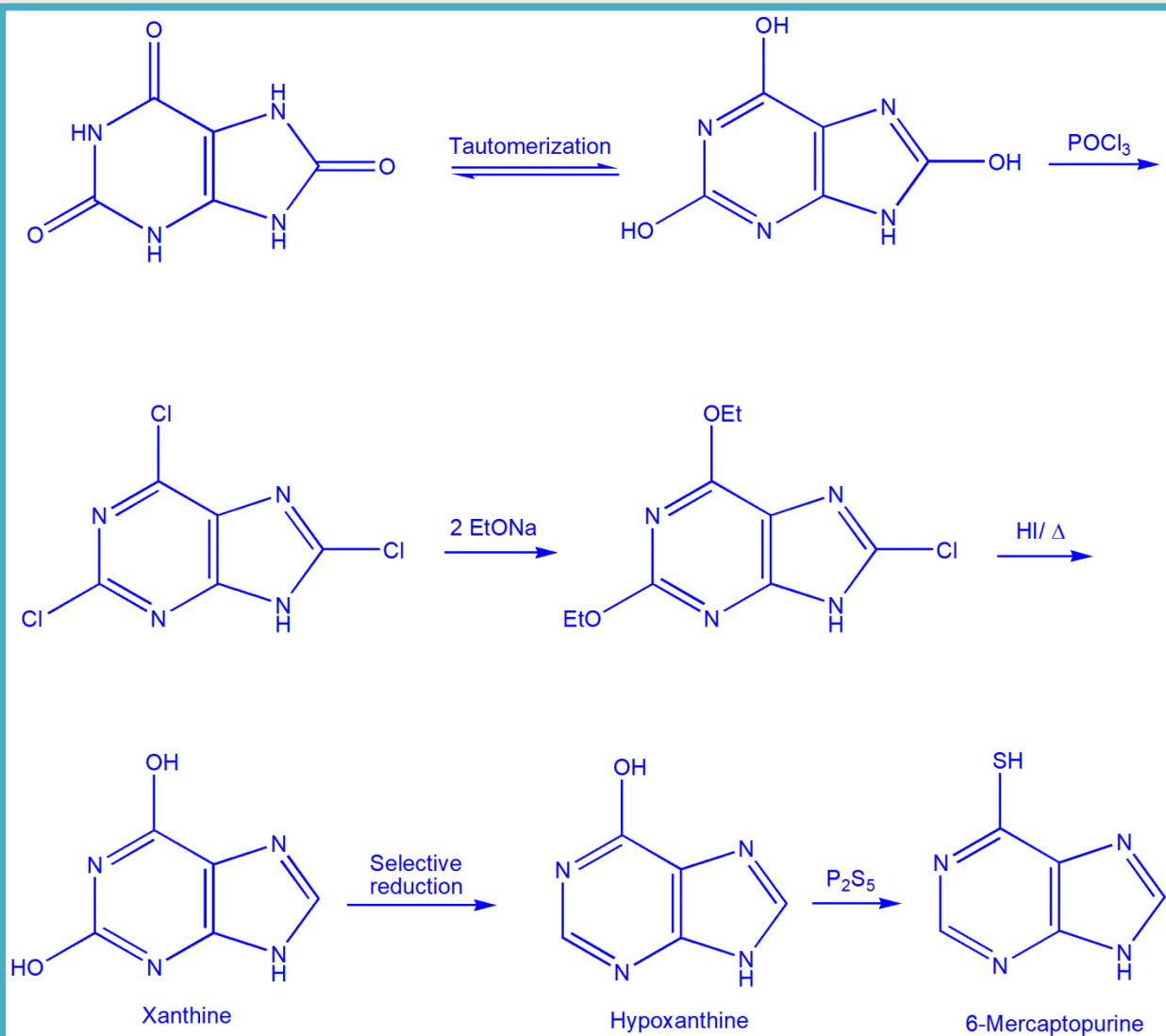
- 1. Depretz method** : It consists in reacting sulphur dichloride with ethylene.
- 2. Levinstein method** : This method involves reaction between disulphur dichloride and ethane.
- 3. Meyer method** : First thiodiglycol is produced from chloroethanol and potassium sulfide which is finally chlorinated with phosphorus trichloride.
- 4. Meyer-Clarke method** : It utilizes Concentrated HCl in place of  $\text{PCl}_3$  of Clarke method.



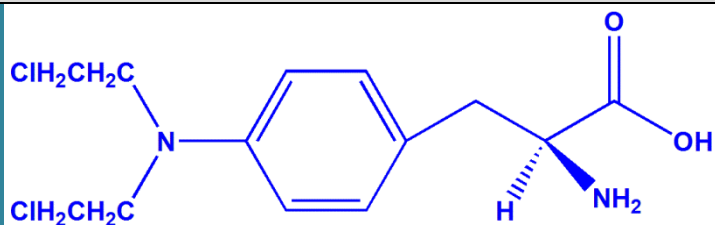
## 5. 6-Mercaptopurine



6-mercaptopurine can be synthesized from hypoxanthine on treatment with  $P_2S_5$ . However, hypoxanthine is synthesized starting with uric acid followed by selective reduction of one of the OH groups on pyrimidine ring.



## 6. Melphalan 4-[bis(2-chloroethyl)amino]-L-phenylalanine



This synthesis involves initial interaction between L-stereoisomer of N-phthalimido-p-aminophenyl alanine ethyl ester and ethylene oxide (1:2 mole ratio). The steps to be followed involve treatment with POCl<sub>3</sub> and finally hydrolysis.

